Application Instructions

CAD–PRINTZ® Opaque

For application on all garment types and colors.

1. PREPARE YOUR MACHINE
   Allow for warm up time.
   Temperature: 305º
   Time: 5/5 Seconds
   Pressure: Med/Firm 6-8
   
   PREHEAT BOTTOM PAD
   Before applying, lock the top platen down for 60 seconds.
   This helps the ink to flow properly during application.

   Note:
   These recommended time, temperature and pressure settings are for Stahls’ Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies. For heat presses other than Hotronix® use a temperature setting 10º hotter.

2. PREHEAT GARMENT
   A. Place garment on platen.
   B. Press for 3-5 seconds or until there is no more steam to remove wrinkles and moisture.
   C. Check to be sure there are no obstructions such as buttons, pockets or seams.
      If there are, raise the print area only with Print Perfect pad or mouse pad.

3. REMOVE BACKING PAPER
   A. Remove the backing paper from the transfer and discard.
      You should be left with the transfer on a clear plastic carrier.

4. POSITION & PRESS
   A. Place the transfer on the garment. You should be able to see the transfer as it will appear on the garment.
   B. Close the machine.
   C. Press for 5 seconds.

5. PEEL WARM
   A. Open the machine.
   B. Wait 3-5 seconds.
   C. Peel off the clear plastic carrier quickly in a smooth, even motion.

6. COVER & PRESS
   A. Cover with provided cover sheet*. (This cover sheet can be reused.)
   B. Close the machine.
   C. Press for 5 seconds.
   *Other cover sheets may be used for different finishes.

7. PEEL HOT
   A. Open the machine.
   B. Remove the cover sheet

TransferExpress.com ◆ 1-800-622-2280