

# Application Instructions



for Custom Transfers  
from Transfer Express

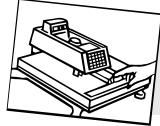
## CAD-PRINTZ™ Opaque

*For ALL garment types and colors!*

### 1. PREPARE YOUR MACHINE



CAD-PRINTZ™



Allow for warm up time.

Temperature: **305°** - For Hotronix®  
(Set other machines at 315° or higher)

Pressure: **Med/Firm 6-8**

#### PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds.  
This helps the ink to flow properly during application.

**NOTE:** These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies.

### 2. PREHEAT GARMENT

- Place garment on platen.
- Press for 3-5 seconds or until there is no more steam to remove wrinkles and moisture.
- Check to be sure there are no obstructions such as buttons, pockets or seams. If there are, raise the print area only with Print Perfect pad or mouse pad.

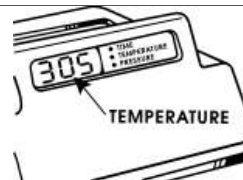


### 3. REMOVE THE BACKING PAPER

Remove the backing paper from the transfer.  
You should be left with the transfer on a clear plastic carrier.

### 4. POSITION & PRESS

- Place the transfer on the garment.  
You should be able to see the transfer as it will appear on the garment.
- Close the machine.
- Press for 5 seconds.**



### 5. PEEL

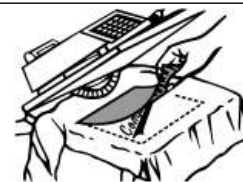
- Open the machine.
- Peel off the clear plastic carrier quickly in a smooth, even motion.



### 6. COVER AND PRESS

- Cover with the transfer paper provided.\*  
The transfer paper can be re-used.
- Close the machine.
- Press for 5 seconds.**

\* A cover sheet has been provided.  
However, other cover sheets may be used for different finishes.  
(Ex: Teflon Sheet, Kraft Paper, Flexible Application Pad, etc.)



### 7. PEEL

- Open the machine.
- Peel off the transfer paper quickly in a smooth, even motion.