

TRANSFER EXPRESS

Custom Transfer Application Instructions

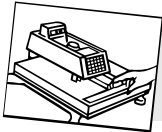
CAD-PRINTZ™ DIGITAL TRANSFERS

1. PREPARE YOUR MACHINE

Allow for warm up time.

Temperature: 305°

Pressure: Med/Firm 6-8



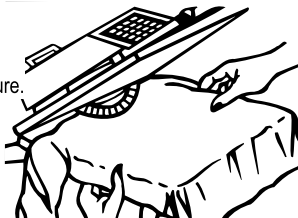
PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds. This helps the ink to flow properly during application.

NOTE: These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies.

2. PREHEAT GARMENT

- Place garment on platen.
- Press for 3-5 seconds or until there is no more steam to remove wrinkles and moisture.
- Check to be sure there are no obstructions such as buttons, pockets or seams. If there are, raise the print area only with Print Perfect pad or mouse pad.

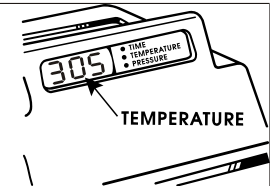


3. REMOVE THE BACKING PAPER

Remove the yellow backing paper from the transfer. You should be left with the transfer on a clear plastic carrier.

4. POSITION & PRESS

- Place the transfer on the garment. You should be able to see the transfer as it will appear on the garment.
- Close the machine.
- Press for 5 seconds



5. PEEL

- Open the machine.
- Peel off the clear plastic carrier quickly in a smooth, even motion.



6. COVER AND PRESS

- Cover with the transfer paper provided.* The transfer paper can be re-used.
- Close the machine.
- Press for 5 seconds

* A cover sheet has been provided. However, other cover sheets may be used for different finishes. (Ex: Teflon Sheet, Kraft Paper, Flexible Application Pad, etc)



7. PEEL

- Open the machine.
- Peel off the transfer paper quickly in a smooth, even motion.