

TRANSFER EXPRESS

Custom Transfer Application Instructions

Heat Transfer FOIL

For application on cotton, polyester or poly/cotton blends.

1. PREPARE YOUR MACHINE

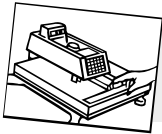
Allow for warm up time.

Temperature: 340° - For Hotronix®

Time: 30 Seconds

(Set other machines at 350° or higher)

Pressure: Med/Firm 6-8



PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds.
This helps the ink to flow properly during application.

NOTE: These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies.

2. PRESS YOUR CUSTOM TRANSFER

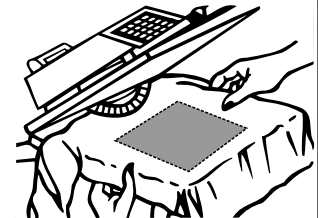
- A. Follow the directions on your transfers.
- B. Press your transfer.

3. CUT YOUR FOIL TO SIZE

- A. Cut a piece of foil to cover a portion or the entire design.

4. POSITION FOIL

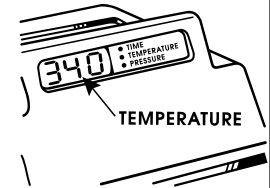
- A. Put the COLOR facing UP.



5. PRESS

- A. Close machine.
- B. Press.

30 Seconds



6. PEEL COLD

- A. Open machine.
- B. Wait until foil is completely COLD before peeling.
- C. Peel off the foil.

