

# Transfer Express™

For application on cotton, polyester or poly/cotton blends.

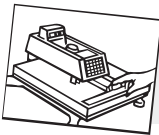
## 1. PREPARE YOUR MACHINE

Allow for warm up time.

Temperature: **365°** or **340°** - For Hotronix®

Time: **4 seconds** or **10 seconds**  
(Other machines add 10° degrees)

Pressure: **Med/Firm 6-8**



### PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds.  
This helps the ink to flow properly during application.

**NOTE:** These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies.

## 2. PREHEAT GARMENT

- Place garment on platen
- Press for 3-5 seconds or until there is no more steam to remove wrinkles and moisture.
- Check to be sure there are no obstructions such as buttons, pockets or seams.  
If there are, raise the print area only with Print Perfect pad or mouse pad.



## 3. POSITION

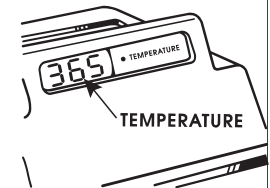
- Position the transfer ink side down on the garment.



## 4. PRESS

- Close machine.
- Press.

**365°** for 4 seconds  
OR  
**340°** for 10 seconds



## 5. PEEL

- Open machine.
- Peel off the transfer paper quickly in a smooth, even motion.

