

Application Instructions



for Custom Transfers from Transfer Express

LETTERS

For application on cotton, polyester or poly/cotton blends.

1. PREPARE YOUR MACHINE

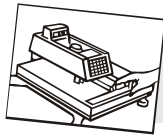
Allow for warm up time.

Temperature: 340° or 365° - For Hotronix®

(Other machines at 350° or higher) ↓ ↓ (Other machines at 375° or higher)

Time: 8 seconds or 4 seconds

Pressure: Med/Firm 6-8



PREHEAT BOTTOM PAD

Before applying, lock the top platen down for 60 seconds.
This helps the ink to flow properly during application.

NOTE: These recommended time, temperature and pressure settings are for Stahls' Hotronix® heat seal machines. Settings on other heat presses may vary based on their inconsistencies.

2. PEEL

A. Peel desired letters off of release paper,
by peeling from one corner.



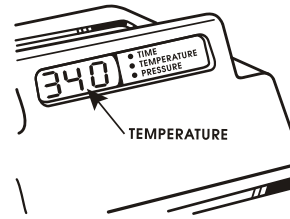
3. POSITION

A. Position characters on the garment,
adhesive side down.
B. Cover with cover sheet provided.



4. PRESS

A. Close machine.
B. Press.
340° for 8 seconds
OR
365° for 4 seconds



5. REMOVE COVER SHEET

A. Open machine.
B. Peel off cover sheet.



NOTE: Most problems occur when the base pad has not been properly preheated.
This step should be repeated if production is interrupted.